



Cold header :

$$Q = 750 \text{ cfm/ft}^2 \text{ of die opening}$$

$$\text{Minimum duct velocity} = 3500 \text{ fpm}$$

$$h_e = 1.0 VP_s + 0.25 VP_d$$

Parts discharge and container :

$$Q = 100 \text{ cfm/ft of hood length}$$

$$\text{Minimum duct velocity} = 3500 \text{ fpm}$$

$$h_e = 0.25 VP_d$$



TITLE

COLD HEADING  
MACHINE VENTILATION

FIGURE

VS-45-04

DATE

11-90